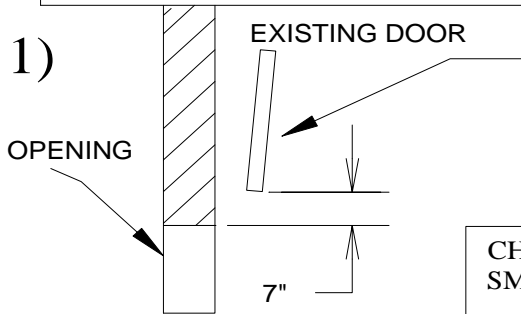


BUG BLOCKER™ 2" SWITCH TRACK HIGH LIFT

1)



1.1) Readjust existing door so that in the full up position the bottom will be a minimum of 7 inches above the top of the opening.

1.2) Readjust spring stop bumpers or travel on motor operated door. If necessary cut 7 inches off existing cable and add turns to the existing springs.

CHECK AND REPAIR THE EXISTING DOOR AND TRACK FOR PROPER AND SMOOTH OPERATION. REPLACE EXISTING VERTICAL TRACK IF REQUIRED.

2)

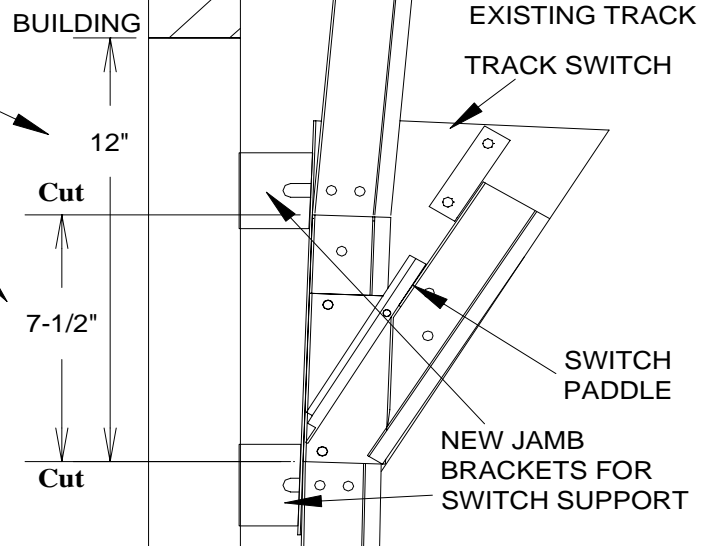
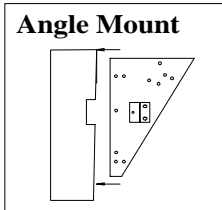
2.1) Measure down 12" from top of opening and cut track.

2.2) Measure up 7-1/2" and cut track off.

2.3) Jamb bracket mounted - Remove brackets in the way and install track switch with 1/4" track bolts. Install 2 new jamb brackets to wall and switch using flange nuts.

2.4) Angle mounted - Notch out angle for switch. Install track switch with 1/4" track bolts and nylon stop lock nuts provided.

2.5) Check paddle for crisp action.

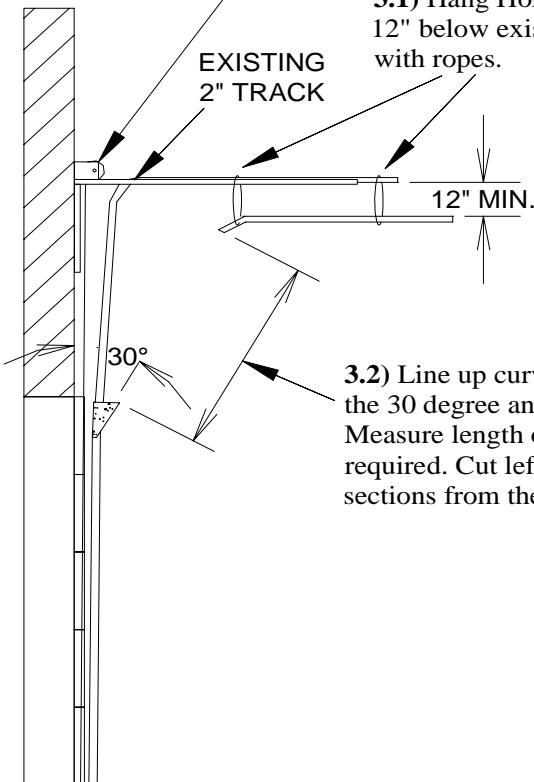


3)

EXISTING TORSION BAR AND SPRINGS

3.1) Hang Horizontal track 12" below existing track with ropes.

3.2) Line up curved end to match the 30 degree angle from switch. Measure length of high lift track required. Cut left and right sections from the track provided.



4)

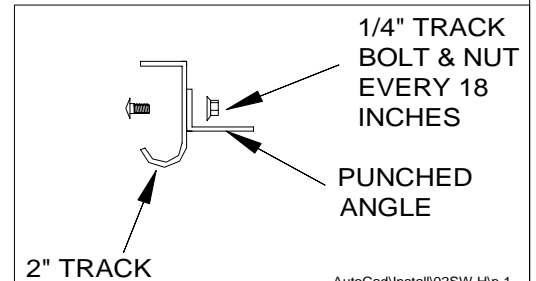
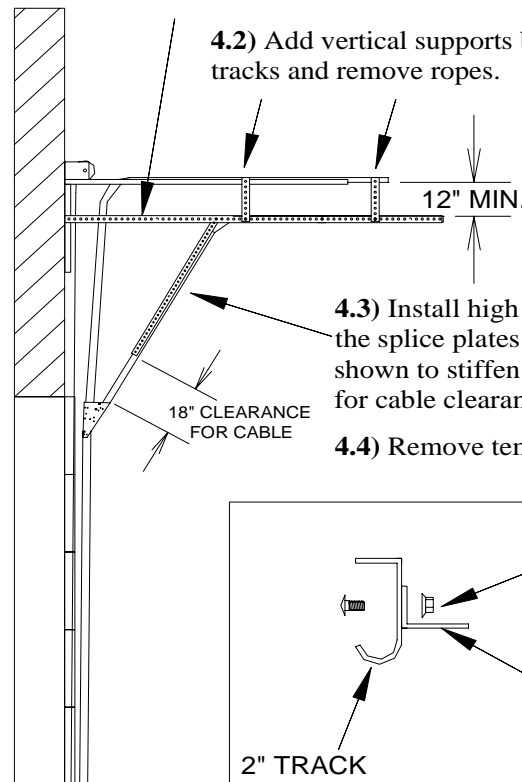
Make sure tracks are properly braced and evenly spaced - parallel and perpendicular.

4.1) Install angle from wall back, to brace horizontal track.

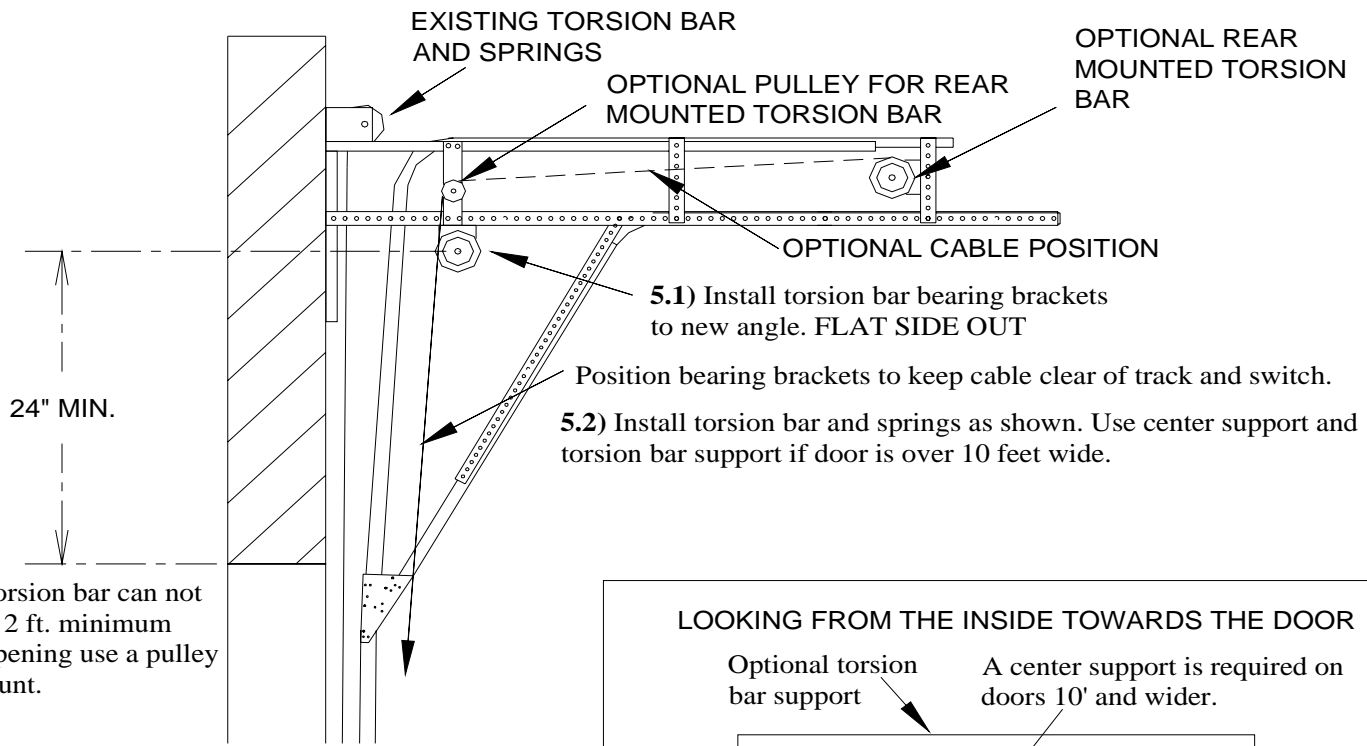
4.2) Add vertical supports between tracks and remove ropes.

4.3) Install high lift section with the splice plates and add angle as shown to stiffen track. Leave 18" for cable clearance.

4.4) Remove temporary holder.

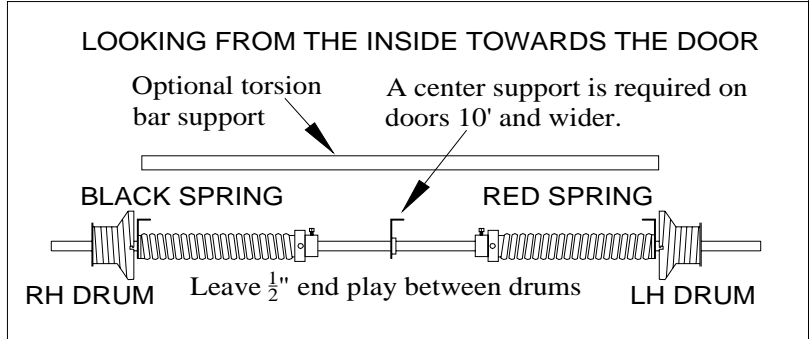


5)



If the new torsion bar can not be mounted 2 ft. minimum above the opening use a pulley and rear mount.

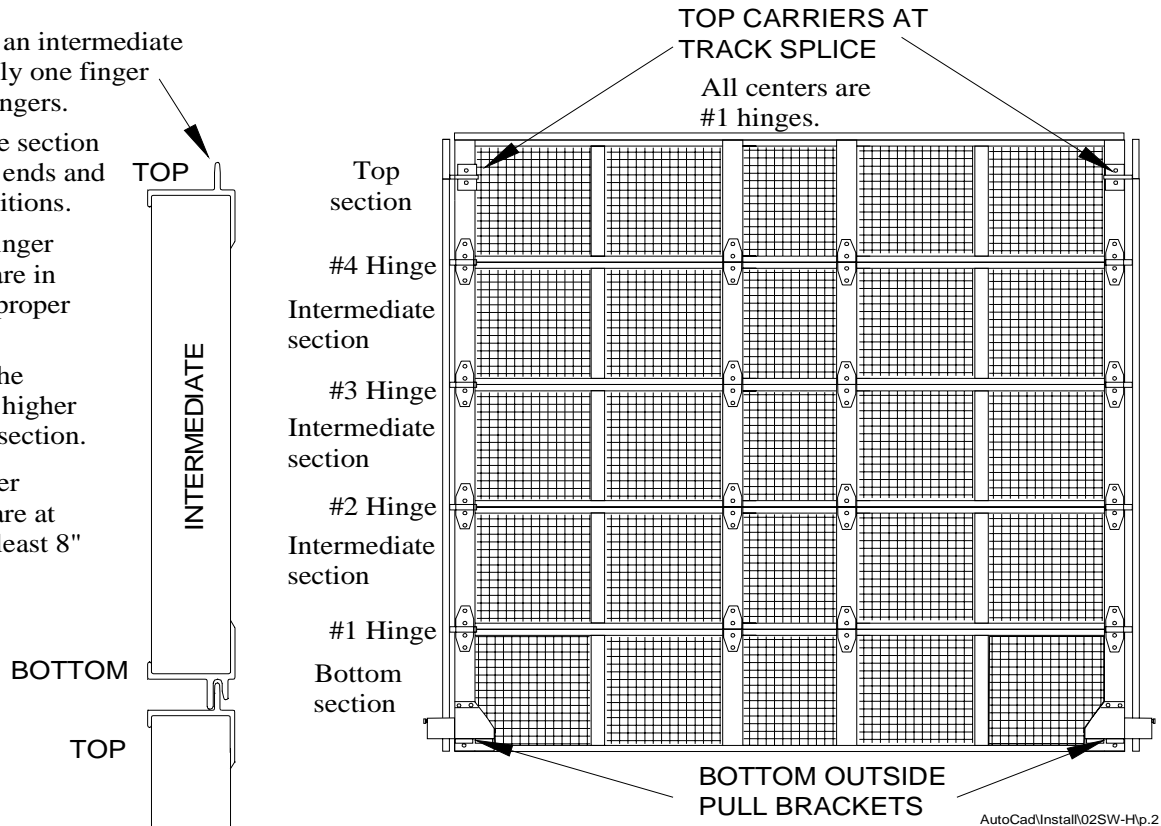
- 5.1) Install torsion bar bearing brackets to new angle. FLAT SIDE OUT
- Position bearing brackets to keep cable clear of track and switch.
- 5.2) Install torsion bar and springs as shown. Use center support and torsion bar support if door is over 10 feet wide.



- 5.3) Install drums on shaft as shown. Leave $\frac{1}{4}$ " end play to prevent binding. New cable off front of drum.

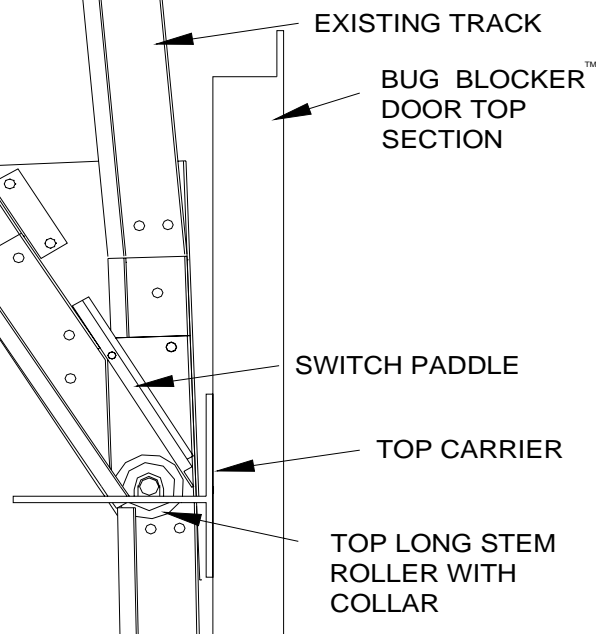
6)

- 6.1) Install on the bottom section the right bottom bracket with 4ea Pk's and 2 track bolts. Install #1 center hinges and a #1hinge on the right end FINGER TIGHT. (INSTALL THE HINGES WITH THE NUMBERS DOWN)
- 6.2) Install bottom section in the track and add the other bottom bracket and #1 hinge on the left end. (Use long stem rollers on bottom corners.)
- 6.3) Identify the top of an intermediate section. The top has only one finger and the bottom has 2 fingers.
- 6.4) Install intermediate section using #2 hinges on top ends and #1 hinges in center positions.
- 6.5) Install all hinges finger tight until all sections are in place and checked for proper engagement.
- 6.6) Install the rest of the sections using the next higher number hinge on each section.
- 6.7) Attach the top roller carriers so that rollers are at TRACK SPLICE. (At least 8" from top of door)



NOTE: IF THE EXISTING DOOR IS 3" THICK THE END HINGES ON THE BOTTOM START WITH #5

- 7) 7.1) Install the top carrier with $\frac{1}{4}$ "-20 pk's (self-drillers). Use the long stem rollers with collars.
- 7.2) Position the top carrier so that the roller is at the bottom of the switch paddle.
- 7.3) Adjust the slide on the top bracket to close the top section of the opening.



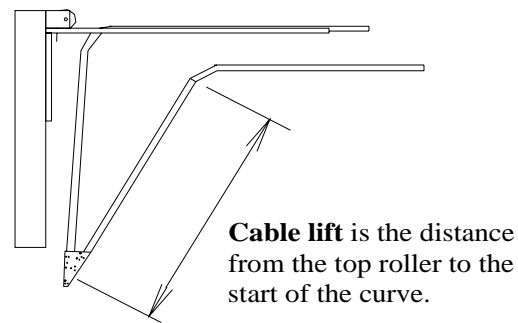
FAILURE TO FOLLOW THESE STEPS CAN RESULT IN ROLLERS COMING OUT BECAUSE OF BACK BREAKING THE DOOR.

- 8) 8.1) Measure the distance from the torsion shaft to the floor and calculate the cable length as follows:
(For a rear mounted torsion the distance is measured from the floor around the pulley to the torsion bar.)

DRUMS:

- OMI 54 HL-LD ($5\frac{7}{8}$ " Dia.) Floor to shaft + 63" - cable lift.
- OMI 54 HL ($7\frac{3}{16}$ " Dia.) Floor to shaft + 66" - cable lift.
- OMI 120 HL ($9\frac{3}{16}$ " Dia.) Floor to shaft + 134" - cable lift.
- OMI 164 HL (11" Dia.) Floor to shaft + 181" - cable lift.

- 8.2) Carefully measure the cables and flatten stops into position.
- 8.3) Cut off excess cable.



- 9) 9.1) Install down lock and handle with PK's (self-drillers).
- 9.2) Install cables off front of drums and wind springs as specified on the front cover.
(Add or subtract turns as necessary to give positive door operation.)
- 9.3) Install stop springs to stop door above top of opening.
- 9.4) Move pull rope on existing door in toward center 4 to 6 inches. (This keeps it from being trapped in the track switch.)
- 9.5) Install pull rope on the Bug Blocker™ door.
- 9.6) Check that the door sits level with no interference while moving up. (Readjust drum position if necessary to level door.)
- 9.7) Check that the door does not rub on the door frame in the down position.
(Readjust track as necessary to provide clearance.)
- 9.8) **RE-CHECK ALL HINGE BOLTS AND FASTENERS FOR TIGHTNESS.**