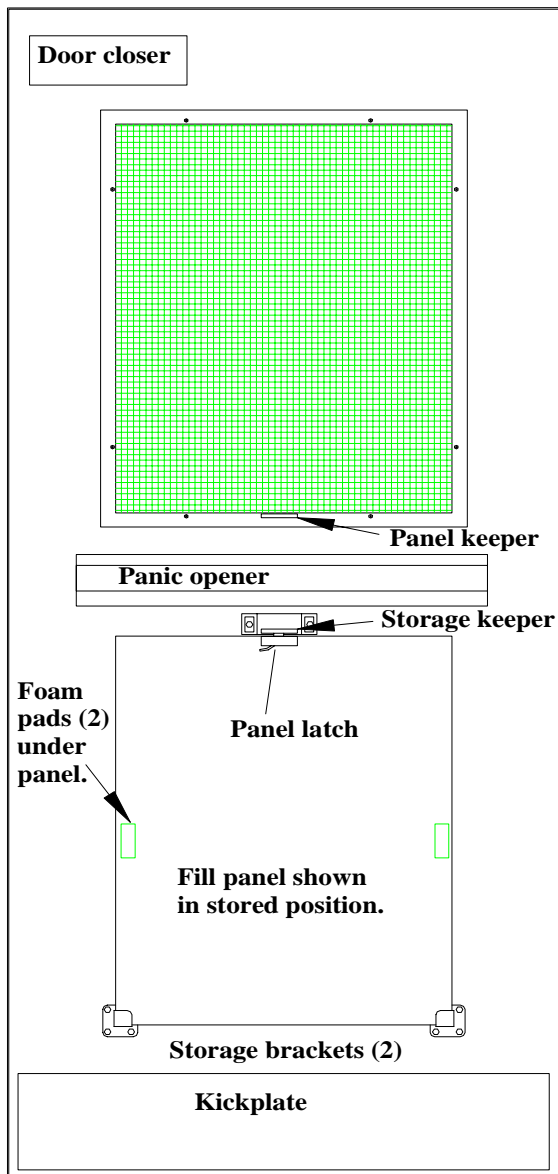


# SERVICE DOOR SCREEN INSERT INSTALLATION

## TYPICAL DOOR INSIDE VIEW



### Standard sizes:

25" x 35"

25" x 31" (Shown)

25" x 25"

**Note:** When installing inserts both above and below the panic opener, a 10" space to serve as a kick panel may be required at the bottom of the door.

1) The insert may be installed with the door in place or removed from hinges.

2) Position the inside panel on door and mark around outside of frame.

**CAUTION: LEAVE CLEARANCES FOR DOOR CLOSER, PANIC OPENER AND KICK PLATE.**

3) Cut opening half inch smaller than marks.

4) Caulk under outer screen frame for weather seal.

5) Install outer screen frame into outside of door.

6) Hold inside frame in position with the keeper on the bottom and install 4 bolts - 3" long, on the sides with flat nuts. Tighten as necessary to allow the shorter bolts to be used on the top and bottom.

7) Install the top and bottom bolts (10-24 x 2-1/4" long) and tighten with stop lock nuts.

8) Remove the long bolts and install bolts (10-24 x 2-1/4" long) and tighten with stop lock nuts.

9) Check that the insert is square in door and tighten all the mounting bolts.

10) Measure and install storage brackets and storage keeper with 1/4-20 pk's to hold fill panel, lexan or solid. Attach foam rubber pads onto door to insure firm hold.

11) Check latch for proper operation in both positions.